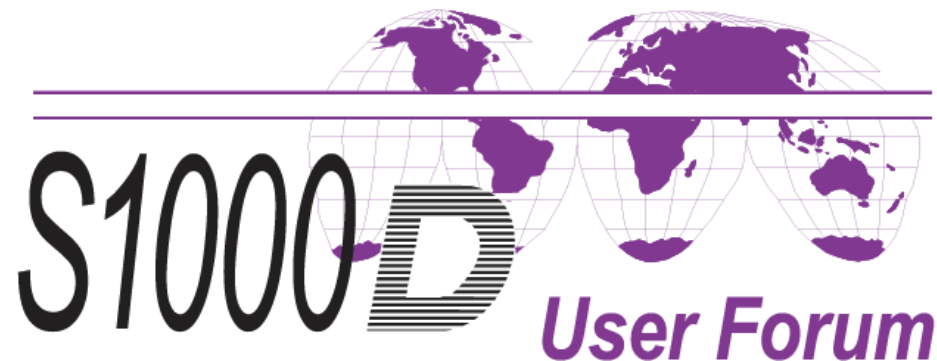


Resource Management for Maintenance Tasks

Vienna, September 17, 2013



Paper versus IETP



Technical documentation in paper format

- ▶ Made for reading
- ▶ No digital information available
- ▶ “Dead end street” for information

IETP- Behind the screen more information is hidden

```
- <StockNumber>  
- <identno>  
  <mfc>D8286</mfc>  
  <pnr>DIN835-M6X20-8.8</pnr>  
</identno>  
</StockNumber>  
<Description>SCHRAUBE, STIFT-</Description>
```

Technical documentation is in digital format

- ▶ Made for reading (Screen and printed), too
- ▶ Written in XML-format
- ▶ XML-format can be easily extracted

Definition XML (Wikipedia)

The Extensible Markup Language (XML) is a general-purpose *specification* for creating custom markup languages.

It is classified as an extensible language, because it allows the user to define the mark-up elements.

XML's purpose is to aid information systems in sharing structured data, especially via the Internet, to encode documents, and to serialize data;.....

The idea of ILS

Before technical systems will be fielded, the manufacturer has to make provisions for preventive and corrective maintenance.

Required resources are:

- ▶ **Personnel** (qualification and number of, especially per maintenance assignment)
- ▶ **Tools** (special tools and test equipment)
- ▶ **Spare parts** (consumables und replacement parts)
- ▶ **Documentation** (descriptive and spare part documentation)

The target is, to preplan the demand of resource for each maintenance assignment as precise as possible and to support it by IT-systems as much as possible.

Procedural Data Modules

The logistics resources can be found in the Procedural DMs.
Why don't we use them?

Preliminary Requirements

Required Conditions:

Klappedal ist ausgebaut, siehe

[D4-A-01-02-01-00A-520A-A](#),
Klappedal — Ausbaurverfahren

Required Persons:

Persons	Category	Skill Level	Estimated Time
As required.	K	MES 2	4 AW

Support Equipment:

No Requirements.

Supplies:

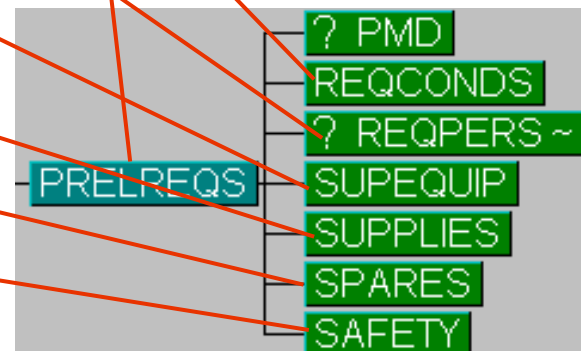
No Requirements.

Spares:

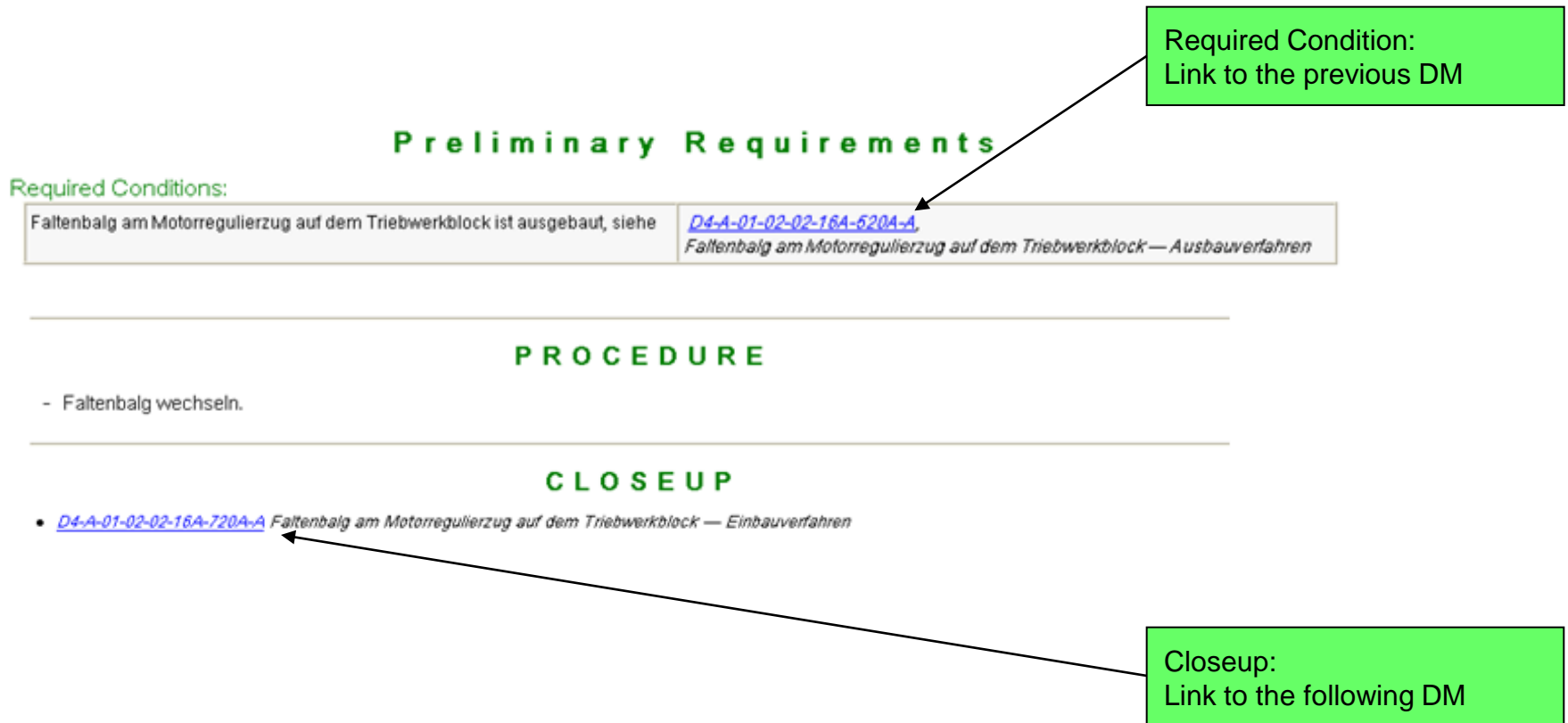
No Requirements.

Safety:

No Requirements.



A single DM represents only one step of a process, the complete maintenance task is composed by linking the related DMs



Maintenance Task = DM Chain

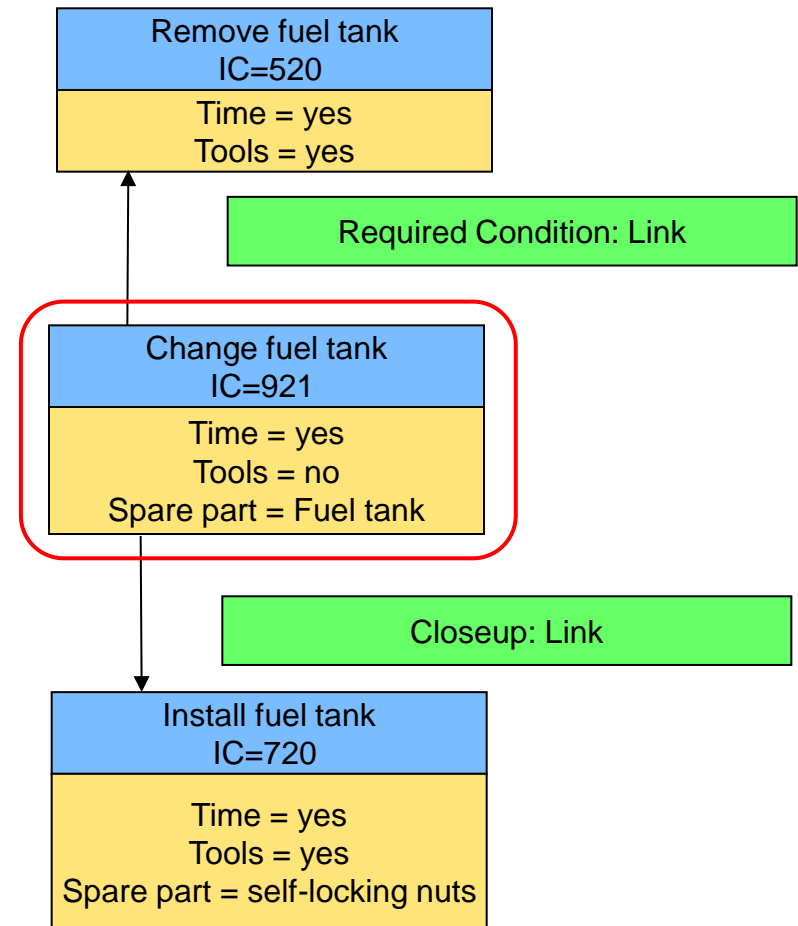
Example for the maintenance task “replacing a fuel tank”.

Information codes

520 = Remove procedures

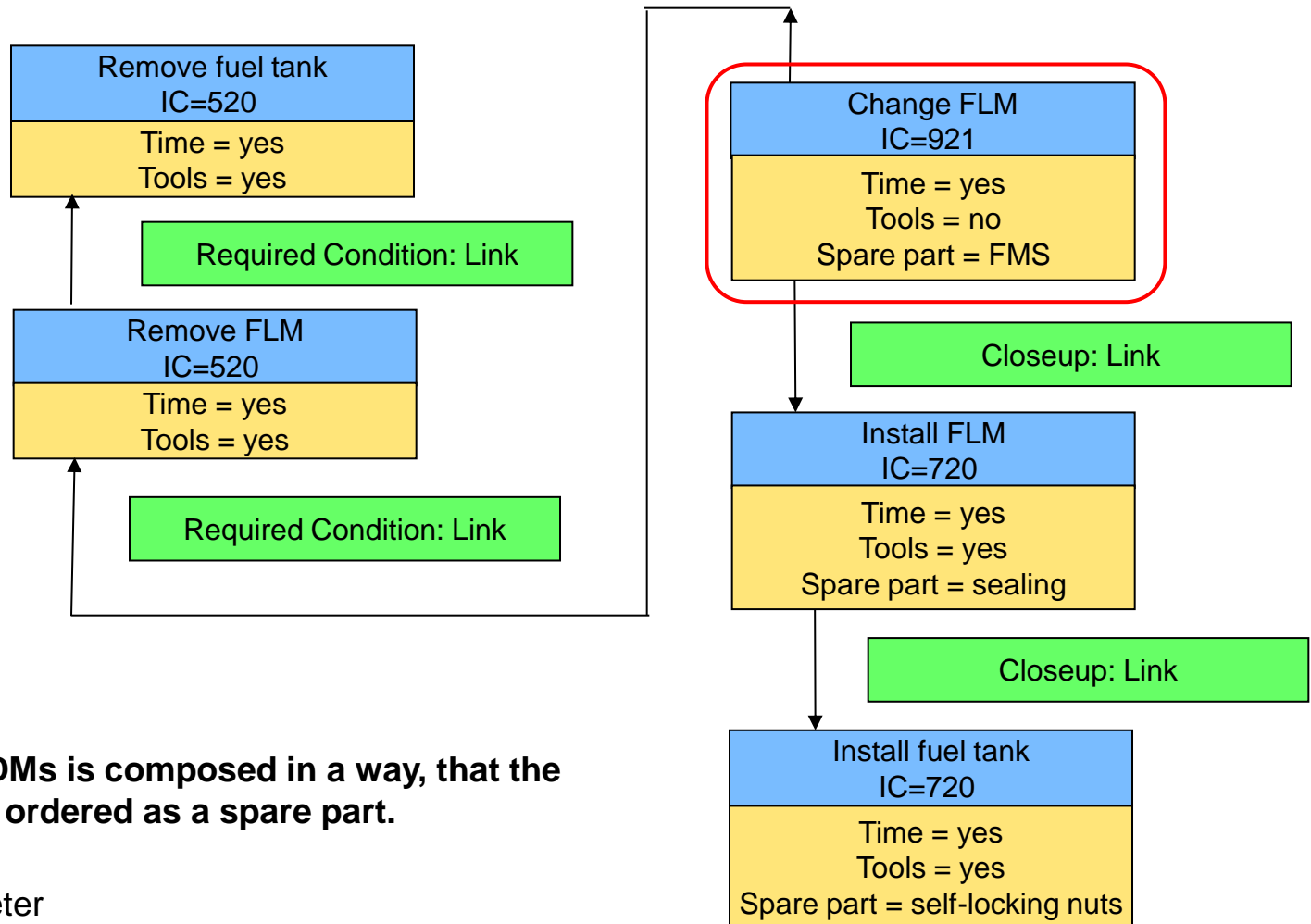
921 = Change = Remove + install a new item

720 = Install procedures



Maintenance Task with more steps

Example for replacing a “filling-level meter” including removing the fuel tank.



The content of the DMs is composed in a way, that the fuel tank will not be ordered as a spare part.

FLM = filling-level meter

Creating maintenance orders

How to create a maintenance order ?

- ▶ Follow the links to build a complete Data Module Chain (complete maintenance task)
- ▶ Filter the DMs for the maintenance resources (e.g. personnel, tools, spares)
- ▶ Add up all resources and write them into an XML file
- ▶ Make the XML file available for user and maintenance control system

How to merge maintenance orders?

- ▶ Look for redundant steps (represented by DMs)
- ▶ Check the logic of the repair action
- ▶ Delete redundant steps
- ▶ Realign the remaining maintenance steps according to the logic of the repair action

Questions are welcome!

Next:

Software demonstration

QuILS Retrieval

Contact



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Approval